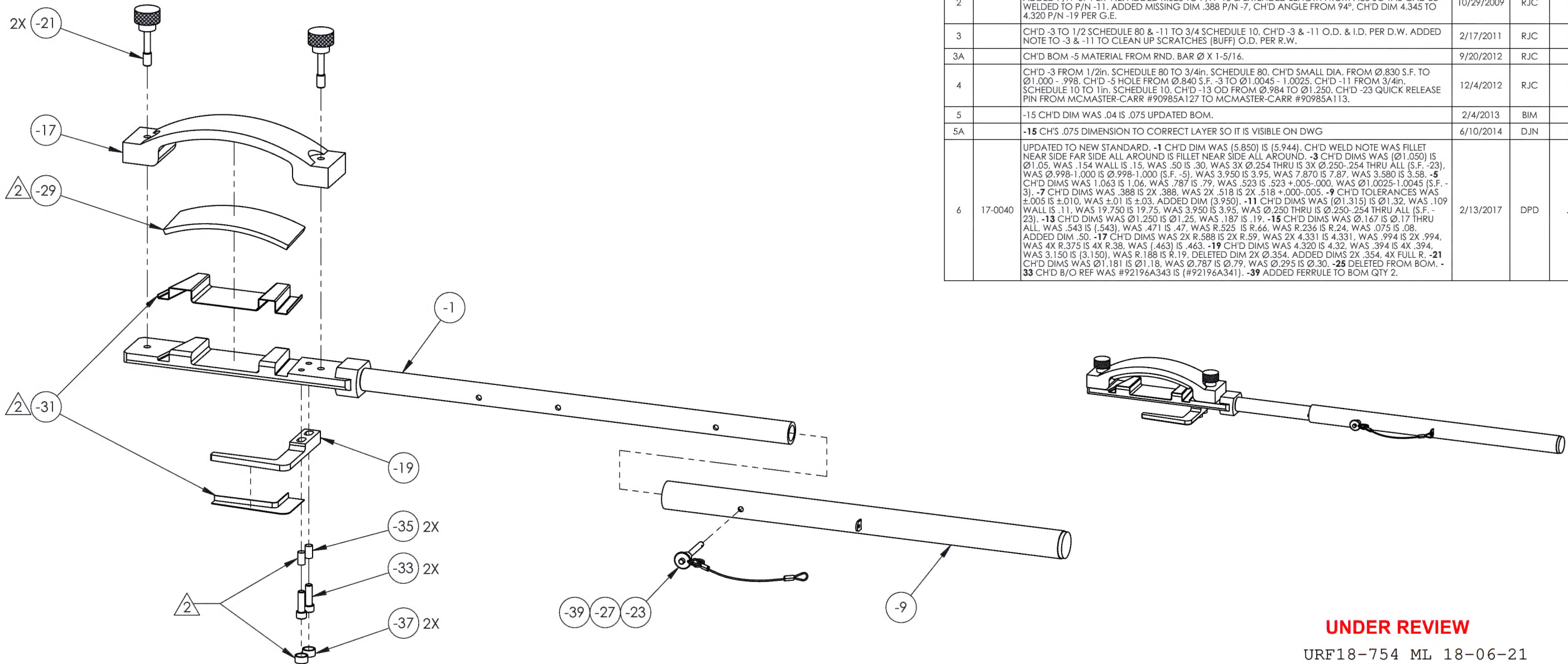


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		CH'D LENGTH P/N -3 FROM 21.53, CH'D LENGTH P/N -11 FROM 19.63 PER G.E., CORRECTED TAB P/N FROM -11 & EXTENSION P/N FROM -9.	9/22/2009	RJC	
2		CH'D BOM P/N -29 LENGTH FROM 7, CH'D P/N -33 LENGTH FROM 1-1/4, CH'D P/N -35 INFORMATION, ADDED P/N -37 PER V.E. ADDED R.525 TO P/N -15 & EXTENDED LENGTH FROM .485 SO TAB CAD BE WELDED TO P/N -11, ADDED MISSING DIM .388 P/N -7, CH'D ANGLE FROM 94°, CH'D DIM 4.345 TO 4.320 P/N -19 PER G.E.	10/29/2009	RJC	RW
3		CH'D -3 TO 1/2 SCHEDULE 80 & -11 TO 3/4 SCHEDULE 10, CH'D -3 & -11 O.D. & I.D. PER D.W. ADDED NOTE TO -3 & -11 TO CLEAN UP SCRATCHES (BUFF) O.D. PER R.W.	2/17/2011	RJC	RW
3A		CH'D BOM -5 MATERIAL FROM RND. BAR Ø X 1-5/16.	9/20/2012	RJC	SE
4		CH'D -3 FROM 1/2in. SCHEDULE 80 TO 3/4in. SCHEDULE 80, CH'D SMALL DIA. FROM Ø.830 S.F. TO Ø1.000 - .998, CH'D -5 HOLE FROM Ø.840 S.F. -3 TO Ø1.0045 - 1.0025, CH'D -11 FROM 3/4in. SCHEDULE 10 TO 1in. SCHEDULE 10, CH'D -13 OD FROM Ø.984 TO Ø1.250, CH'D -23 QUICK RELEASE PIN FROM MCMASTER-CARR #90985A127 TO MCMASTER-CARR #90985A113.	12/4/2012	RJC	DW
5		-15 CH'D DIM WAS .04 IS .075 UPDATED BOM.	2/4/2013	BIM	SE
5A		-15 CH'S .075 DIMENSION TO CORRECT LAYER SO IT IS VISIBLE ON DWG	6/10/2014	DJN	RJC
6	17-0040	UPDATED TO NEW STANDARD. -1 CH'D DIM WAS (5.850) IS (5.944), CH'D WELD NOTE WAS FILLET NEAR SIDE FAR SIDE ALL AROUND IS FILLET NEAR SIDE ALL AROUND. -3 CH'D DIMS WAS (Ø1.050) IS Ø1.05, WAS .154 WALL IS .15, WAS .50 IS .30, WAS 3X Ø.254 THRU IS 3X Ø.250-254 THRU ALL (S.F. -23), WAS Ø.998-1.000 IS Ø.998-1.000 (S.F. -5), WAS 3.950 IS 3.95, WAS 7.870 IS 7.87, WAS 3.580 IS 3.58. -5 CH'D DIMS WAS 1.063 IS 1.06, WAS .787 IS .79, WAS .523 IS .523 +.005-.000, WAS Ø1.0025-1.0045 (S.F. -3), -7 CH'D DIMS WAS .388 IS 2X .388, WAS 2X .518 IS 2X .518 +.000-.005. -9 CH'D TOLERANCES WAS ±.005 IS ±.010, WAS ±.01 IS ±.03, ADDED DIM (3.950). -11 CH'D DIMS WAS (Ø1.315) IS Ø1.32, WAS .109 WALL IS .11, WAS 19.750 IS 19.75, WAS 3.950 IS 3.95, WAS Ø.250 THRU IS Ø.250-254 THRU ALL (S.F. -23). -13 CH'D DIMS WAS Ø1.250 IS Ø1.25, WAS .187 IS .19. -15 CH'D DIMS WAS Ø.167 IS Ø.17 THRU ALL, WAS .543 IS (.543), WAS .471 IS .47, WAS R.525 IS R.66, WAS R.236 IS R.24, WAS .075 IS .08, ADDED DIM .50. -17 CH'D DIMS WAS 2X R.588 IS 2X R.59, WAS 2X 4.331 IS 4.331, WAS .994 IS 2X .994, WAS 4X R.375 IS 4X R.38, WAS (.463) IS .463. -19 CH'D DIMS WAS 4.320 IS 4.32, WAS .394 IS 4X .394, WAS 3.150 IS (3.150), WAS R.188 IS R.19, DELETED DIM 2X Ø.354, ADDED DIMS 2X .354, 4X FULL R. -21 CH'D DIMS WAS Ø1.181 IS Ø1.18, WAS Ø.787 IS Ø.79, WAS Ø.295 IS Ø.30. -25 DELETED FROM BOM. -33 CH'D B/O REF WAS #92196A343 IS (#92196A341). -39 ADDED FERRULE TO BOM QTY 2.	2/13/2017	DPD	JAG

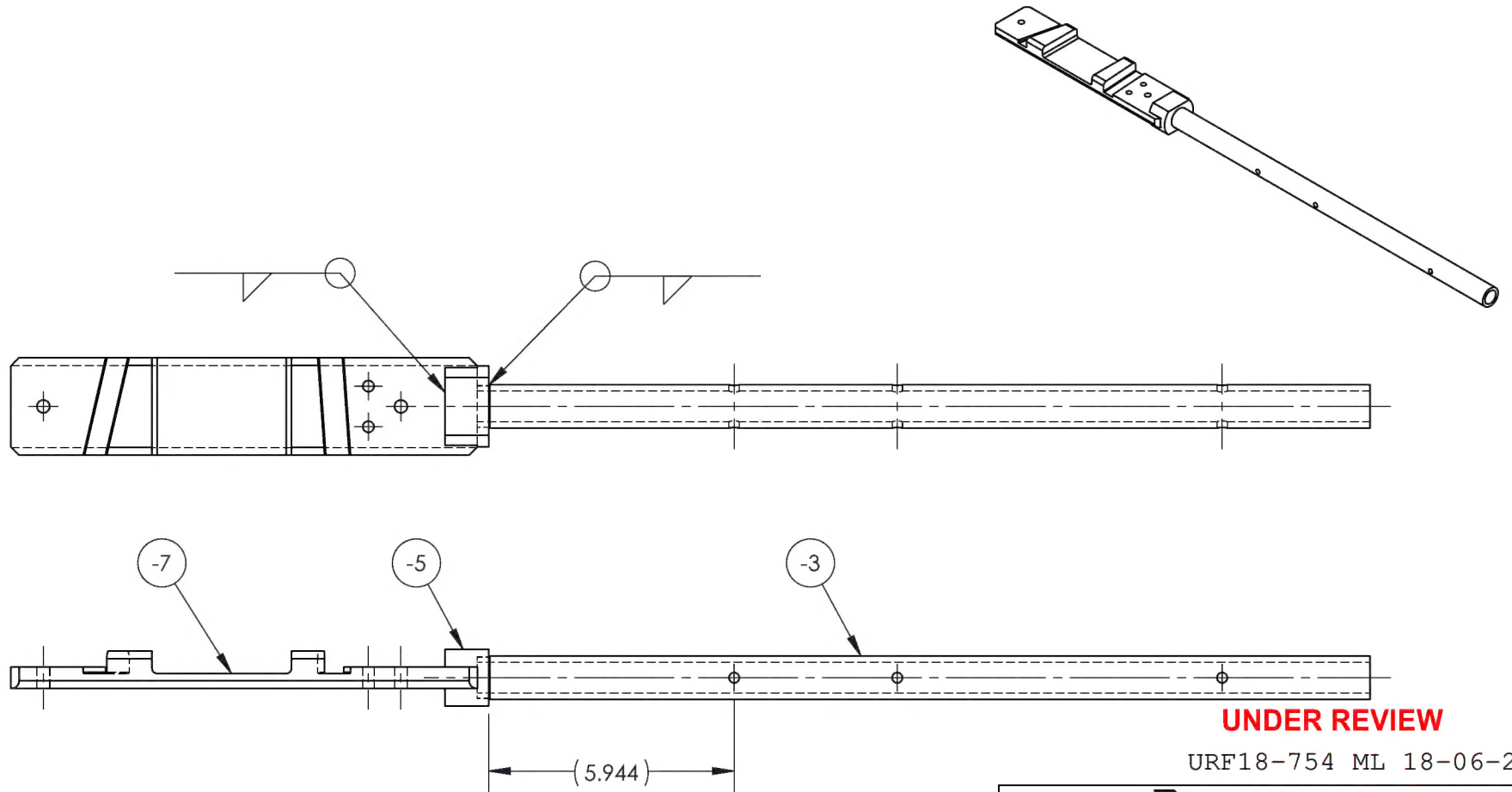
ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
	X		-1	1	HANDLE WELDMENT			2
	1		-3		HANDLE	SEAMLESS 304 S.S.		3
	1		-5		ATTACHMENT	304 S.S.		4
	1		-7		PLATE	304 S.S.		5
X			-9	1	EXTENSION HANDLE WELDMENT			6
1			-11		EXTENSION	SEAMLESS 304 S.S.		7
1			-13		END CAP	304 S.S.		8
1			-15		TAB	304 S.S.		9
			-17	1	TOP	304 S.S.		10
			-19	1	FINGER	304 S.S.		11
			-21	2	KNOB	304 S.S.		12
		B/O	-23	1	QUICK RELEASE PIN	S.S.	Ø1/4 X 1-1/2 USABLE (MCMASTER-CARR #90985A113)	1
		B/O	-27	1	LANYARD	COATED STEEL	Ø1/16 X 14 (CARR LANE #CL-2-C)	1
		B/O	-29	1	RUBBER WITH ADHESIVE BACK	RUBBER	1/4 X 2-1/4 X 6-1/2 (GASKET SPECIALTIES)	1
		B/O	-31	1	RUBBER WITH ADHESIVE BACK	RUBBER	1/32 X 6 X 12 (GASKET SPECIALTIES)	1
		B/O	-33	2	SOCKET HEAD CAP SCREW	S.S.	5/16-24 X 1 (MCMASTER-CARR #92196A341)	1
		B/O	-35	2	SLEEVE	PLASTIC	Ø3/8 BLACK SHRINK TUBE (PACIFIC RUBBER)	1
		B/O	-37	2	HOSE	PLASTIC	Ø3/8 I.D. X Ø1/2 O.D. (KURITEC #K010-0608)	1
		B/O	-39	2	FERRULE	ALUMINUM	Ø1/16 X 3/8 (MCMASTER-CARR #3896T31)	1
ASSY -9	ASSY -1							

NOTES:  
1. REF AGUSTA T/N: 3G6205G12131.  
2. CUT TO FIT.

<b>DART AEROSPACE</b>	
TITLE M/R LEVER TENSION LINK TOOL	
DWG NO. RBW6205G12131-3G	REV 6
MAT'L HEAT TREAT FINISH SPEC	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ±.5° .X ± .1 SURFACES = 125/✓
DRAWN BY: CHECKED: OPPS APPR: QA APPR:	MARTINEZ RJC 02/13/2017 AA 02/28/2017 JL 02/28/2017
APPROVED: SCALE	JAG 03/17/2017 1:5
DATE 1/12/2009	USED ON MODEL AGUSTA SHEET 1 OF 12

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
6	17-0040	-1 CH'D DIM WAS (5.850) IS (5.944). CH'D WELD NOTE WAS FILLET NEAR SIDE FAR SIDE ALL AROUND IS FILLET NEAR SIDE ALL AROUND.	2/13/2017	DPD	JAG



**UNDER REVIEW**

URF18-754 ML 18-06-21

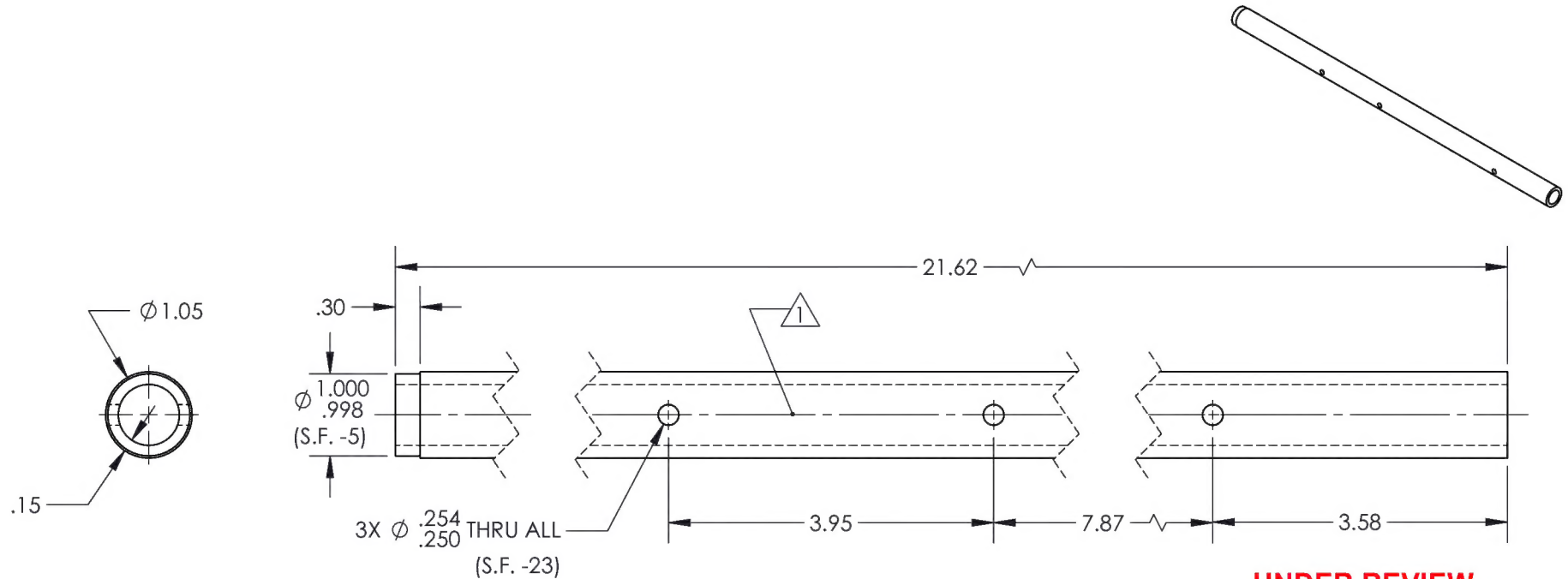
<b>DART AEROSPACE</b>	
TITLE <b>M/R LEVER TENSION LINK TOOL</b>	
DWG NO. <b>RBW6205G12131-3G-1</b>	REV <b>6</b>
MAT'L HEAT TREAT FINISH SPEC	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± .5° .X ± .1 SURFACES = 125° ✓	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DRAWN BY: <b>MARTINEZ</b> CHECKED: <b>RJC 02/13/2017</b> OPPTS APPR: <b>AA 02/28/2017</b> QA APPR: <b>JL 02/28/2017</b> APPROVED: <b>JAG 03/17/2017</b>	
USED ON MODEL <b>AGUSTA</b>	
SCALE <b>1:4</b>	DATE <b>1/12/2009</b>
SHEET 2 OF 12	

(-1)

HANDLE WELDMENT

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
3		CH'D -3 TO 1/2 SCHEDULE 80, CH'D -3 O.D. & I.D. PER D.W. ADDED NOTE TO -3 TO CLEAN UP SCRATCHES (BUFF) O.D. PER R.W.	2/17/2011	RJC	RW
4		CH'D -3 FROM 1/2in. SCHEDULE 80 TO 3/4in. SCHEDULE 80. CH'D SMALL DIA. FROM Ø.830 S.F. TO Ø1.000 - .998.	2/17/2011	RJC	RW
6	17-0040	-3 CH'D DIMS WAS (Ø1.050) IS Ø1.05, WAS .154 WALL IS .15, WAS .50 IS .30, WAS 3X Ø.254 THRU IS 3X Ø.250-.254 THRU ALL (S.F. -23), WAS Ø.998-1.000 IS Ø.998-1.000 (S.F. -5), WAS 3.950 IS 3.95, WAS 7.870 IS 7.87, WAS 3.580 IS 3.58.	2/13/2017	DPD	JAG



**UNDER REVIEW**

URF18-754 ML 18-06-21

NOTE:

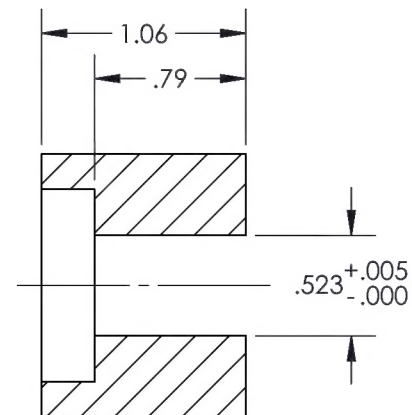
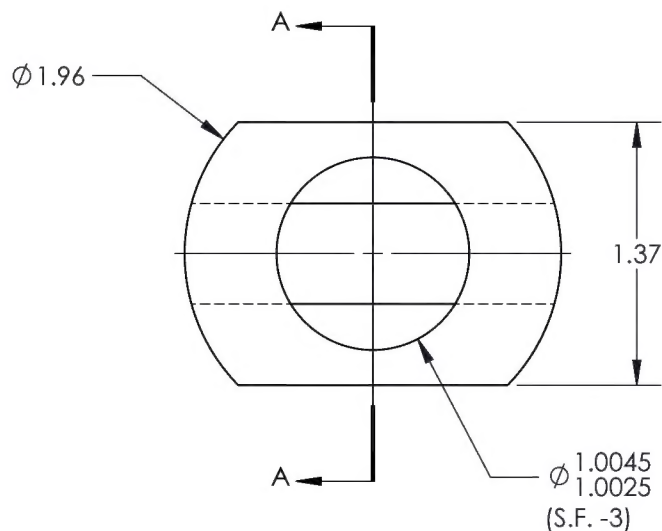
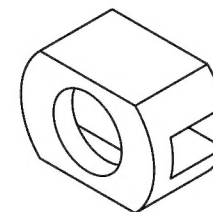
1 CLEAN UP SCRATCHES (BUFF) O.D.

<b>DART AEROSPACE</b>	
TITLE <b>M/R LEVER TENSION LINK TOOL</b>	
DWG NO. <b>RBW6205G12131-3G-3</b>	REV <b>6</b>
MAT'L SEAMLESS 304 S.S. HEAT TREAT FINISH SPEC DRAWN BY: MARTINEZ CHECKED: RJC 02/13/2017 OPPTS APPR: AA 02/28/2017 QA APPR: JL 02/28/2017 APPROVED: JAG 03/17/2017	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1 SURFACES = 125/✓ 1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
USED ON MODEL <b>AGUSTA</b>	
SCALE 1:2	DATE 1/12/2009
SHEET 3 OF 12	

(3)  
HANDLE

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
4		CH'D -5 HOLE FROM Ø.840 S.F. -3 TO Ø1.0045 - 1.0025.	12/4/2012	RJC	DW
6	17-0040	-5 CH'D DIMS WAS 1.063 IS 1.06, WAS .787 IS .79, WAS .523 IS .523 +.005-.000, WAS Ø1.0025-1.0045 (S.F. -3).	2/13/2017	DPD	JAG



SECTION A-A

**UNDER REVIEW**

URF18-754 ML 18-06-21

(-5)

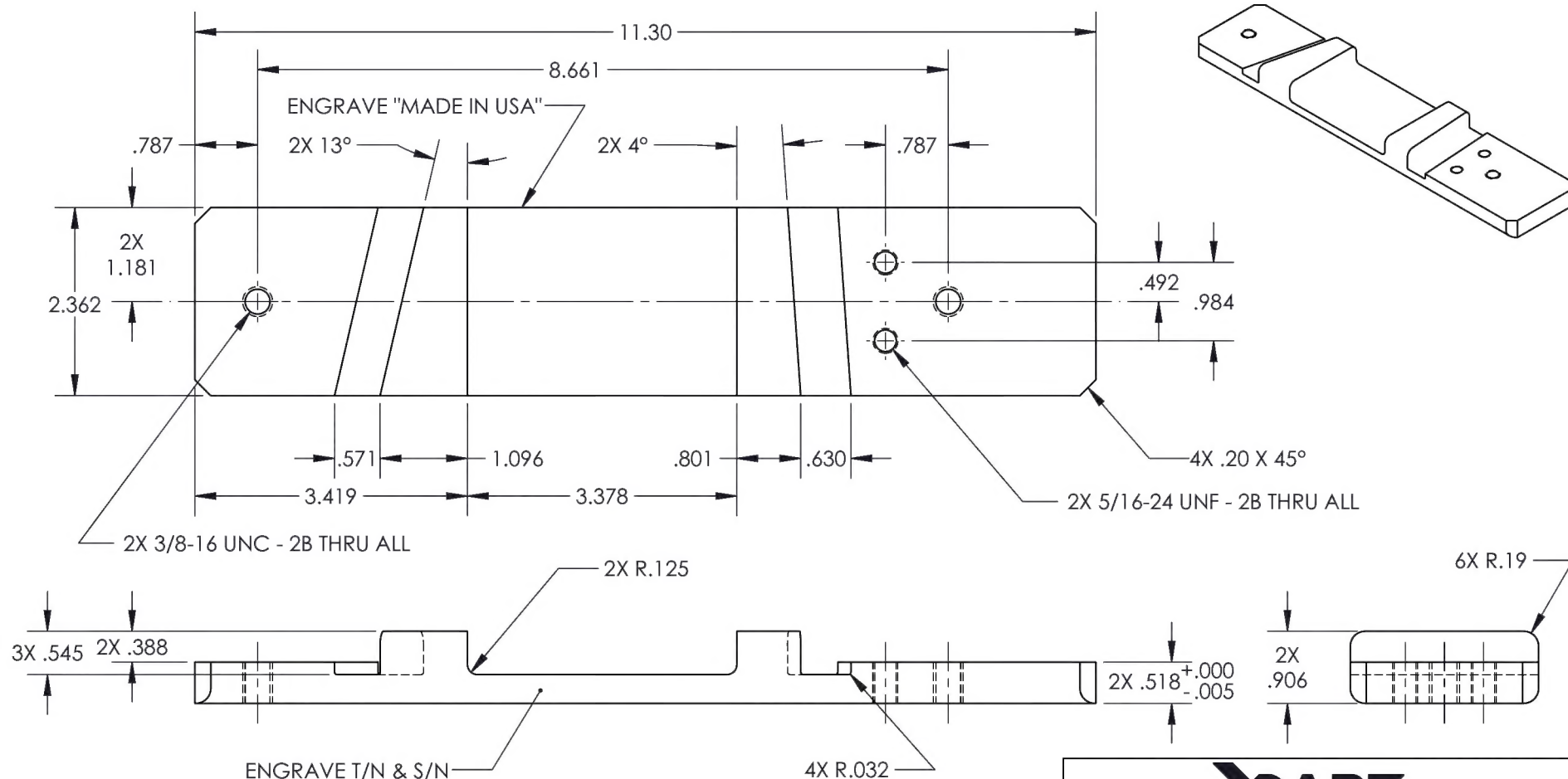
ATTACHMENT

<b>DART AEROSPACE</b>	
TITLE <b>M/R LEVER TENSION LINK TOOL</b>	
DWG NO. <b>RBW6205G12131-3G-5</b>	REV <b>6</b>
MAT'L 304 S.S.	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT TREAT	.XXX ± .005 FRACTIONS ± 1/8
FINISH	.XX ± .01 ANGLES ± .5°
SPEC	.X ± .1 SURFACES = 125° ✓
DRAWN BY: MARTINEZ	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: RJC 02/13/2017	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: AA 02/28/2017	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: JL 02/28/2017	USED ON MODEL
APPROVED: JAG 03/17/2017	AGUSTA
SCALE 1:1	DATE 1/12/2009
SHEET 4 OF 12	



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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
6	17-0040	-7 CH'D DIMS WAS .388 IS 2X .388, WAS 2X .518 IS 2X .518 +.000-.005.	2/13/2017	DPD	JAG



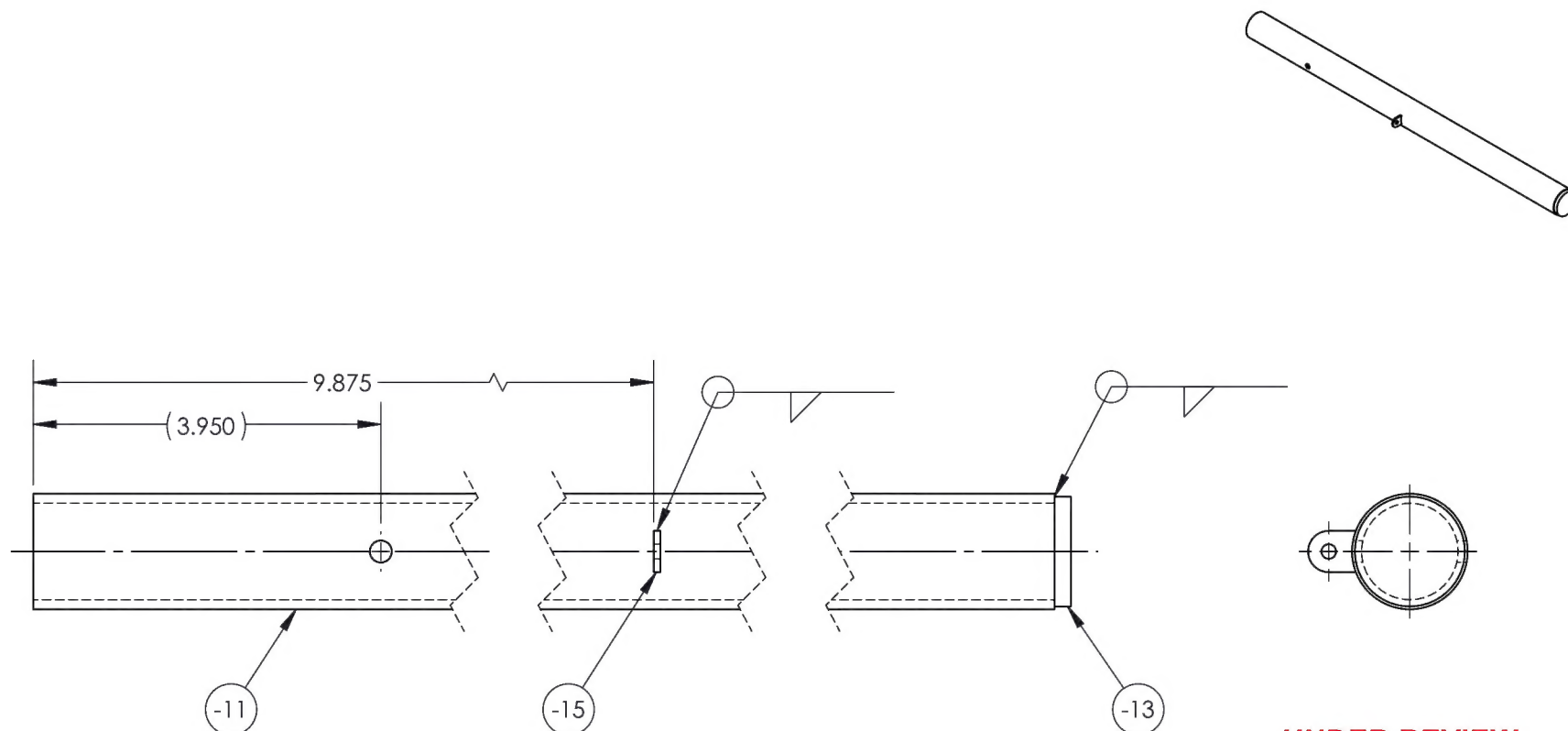
**UNDER REVIEW**  
URF18-754 ML 18-06-21

(-7)  
PLATE

<b>DART AEROSPACE</b>	
TITLE <b>M/R LEVER TENSION LINK TOOL</b>	
DWG NO. <b>RBW6205G12131-3G-7</b>	REV <b>6</b>
MAT'L 304 S.S. HEAT TREAT FINISH SPEC	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1 SURFACES = 125°	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DRAWN BY: <b>MARTINEZ</b> CHECKED: <b>RJC 02/13/2017</b> OPPTS APPR: <b>AA 02/28/2017</b> QA APPR: <b>JL 02/28/2017</b> APPROVED: <b>JAG 03/17/2017</b>	
USED ON MODEL <b>AGUSTA</b>	
SCALE <b>1:2</b>	DATE <b>1/12/2009</b>
SHEET 5 OF 12	

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
6	17-0040	-9 CH'D TOLERANCES WAS $\pm 0.005$ IS $\pm 0.010$ , WAS $\pm 0.01$ IS $\pm 0.03$ . ADDED DIM (3.950)	2/13/2017	DPD	JAG



**UNDER REVIEW**

URF18-754 ML 18-06-21



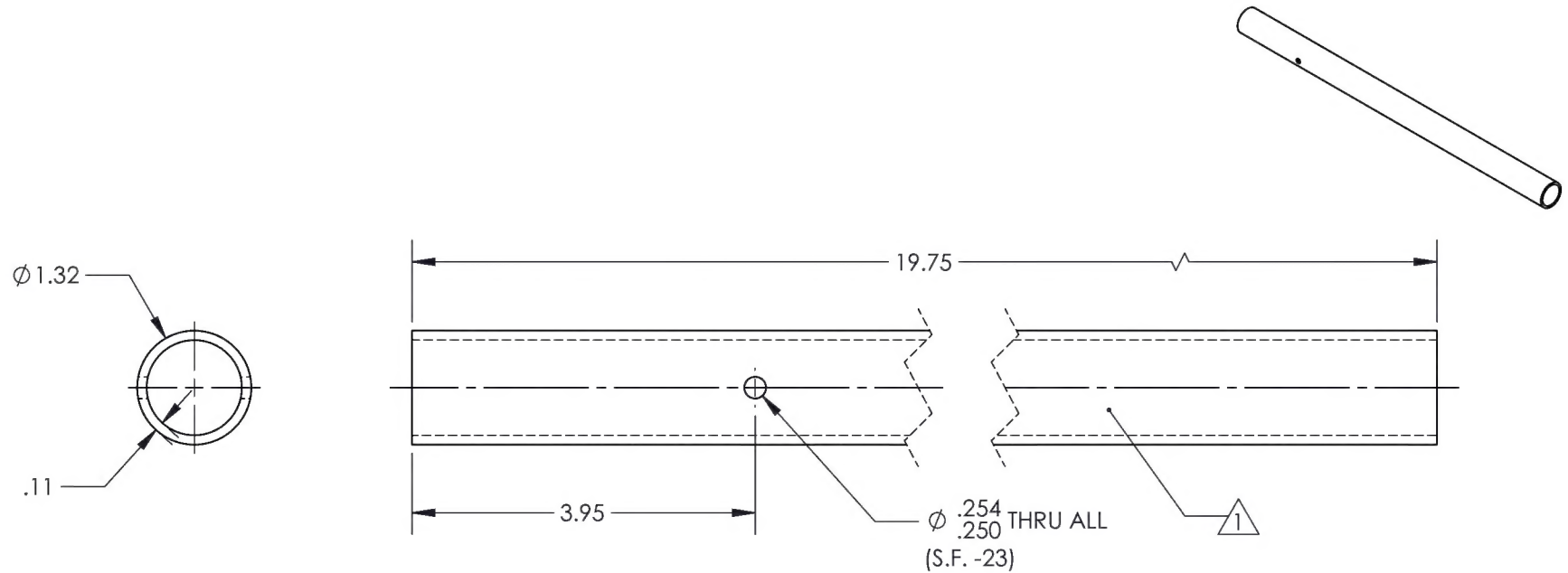
TITLE		M/R LEVER TENSION LINK TOOL	
DWG NO.		RBW6205G12131-3G-9	
REV		6	
MAT'L		UNLESS OTHERWISE SPECIFIED	
HEAT		DIMENSIONS ARE IN INCHES	
TREAT		.XXX $\pm$ .010 FRACTIONS $\pm$ 1/8	
FINISH		.XX $\pm$ .03 ANGLES $\pm$ 1°	
SPEC		.X $\pm$ .1 SURFACES = 125°	
DRAWN BY:		MARTINEZ	
CHECKED:		RJC 02/13/2017	
OPPS APPR:		AA 02/28/2017	
QA APPR:		JL 02/28/2017	
APPROVED:		JAG 03/17/2017	
SCALE		1:2	
DATE		1/12/2009	
SHEET		6 OF 12	

-9

EXTENSION HANDLE WELDMENT

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
3		CH'D -11 TO 3/4 SCHEDULE 10, CH'D -11 O.D. & I.D. PER D.W. ADDED NOTE TO -11 TO CLEAN UP SCRATHES (BUFF) O.D. PER R.W.	2/17/2011	RJC	RW
4		CH'D -11 FROM 3/4in. SCHEDULE 10 TO 1in. SCHEDULE 10.	12/4/2012	RJC	DW
6	17-0040	-11 CH'D DIMS WAS (Ø1.315) IS Ø1.32, WAS .109 WALL IS .11, WAS 19.750 IS 19.75, WAS 3.950 IS 3.95, WAS Ø.250 THRU IS Ø.250-.254 THRU ALL (S.F. -23).	2/13/2017	DPD	JAG



**UNDER REVIEW**

URF18-754 ML 18-06-21

NOTE:

1 CLEAN UP SCRATHES (BUFF) O.D.

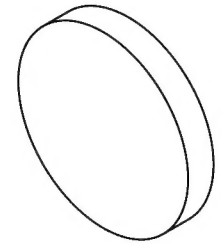
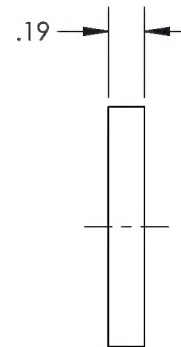
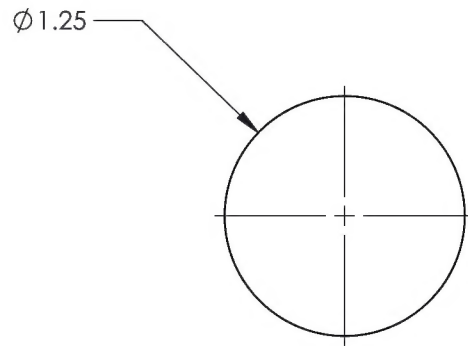
<b>DART AEROSPACE</b>	
TITLE <b>M/R LEVER TENSION LINK TOOL</b>	
DWG NO. <b>RBW6205G12131-3G-11</b>	REV. <b>6</b>
MAT'L SEAMLESS 304 S.S. HEAT TREAT FINISH SPEC	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .010 FRACTIONS ± 1/8 .XX ± .03 ANGLES ± 1° .X ± .1 SURFACES = 125 ✓	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DRAWN BY: <b>MARTINEZ</b>	USED ON MODEL
CHECKED: <b>RJC 02/13/2017</b>	AGUSTA
OPPS APPR: <b>AA 02/28/2017</b>	
QA APPR: <b>JL 02/28/2017</b>	
APPROVED: <b>JAG 03/17/2017</b>	
SCALE <b>1:2</b>	DATE <b>1/12/2009</b>
SHEET 7 OF 12	

(-11)

EXTENSION

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
4		CH'D -13 OD FROM Ø.984 TO Ø1.250.	12/4/2012	RJC	DW
6	17-0040	-13 CH'D DIMS WAS Ø1.250 IS Ø1.25, WAS .187 IS .19.	2/13/2017	DPD	JAG



**UNDER REVIEW**

URF18-754 ML 18-06-21

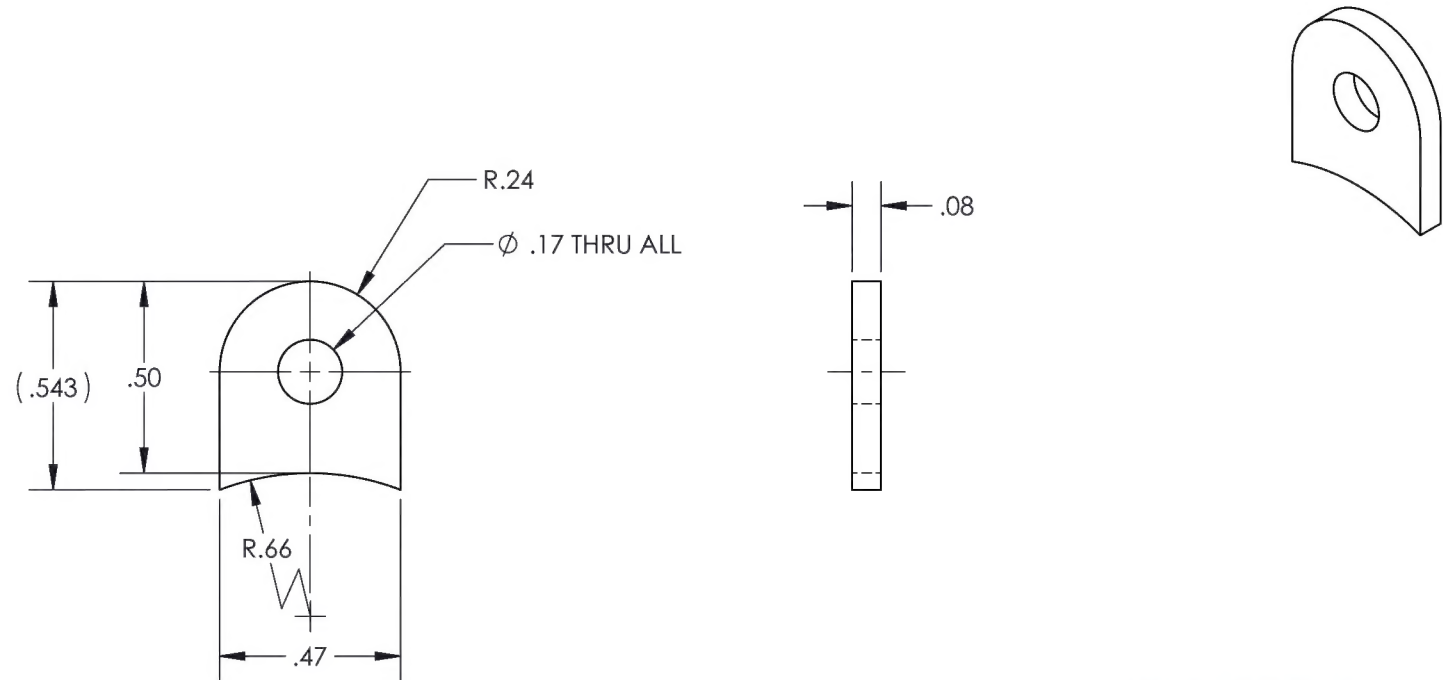
(-13)  
END CAP

<b>DART AEROSPACE</b>	
TITLE <b>M/R LEVER TENSION LINK TOOL</b>	
DWG NO. <b>RBW6205G12131-3G-13</b>	REV. <b>6</b>
MAT'L 304 S.S.	UNLESS OTHERWISE SPECIFIED
HEAT TREAT	DIMENSIONS ARE IN INCHES
FINISH	.XXX ± .010 FRACTIONS ± 1/8
SPEC	.XX ± .03 ANGLES ± 1°
	.X ± .1 SURFACES = 125° ✓
DRAWN BY: MARTINEZ	1. BREAK ALL SHARP EDGES
CHECKED: RJC 02/13/2017	.015 x 45° OR .015R
OPPS APPR: AA 02/28/2017	2. DIMENSIONAL LIMITS APPLY
QA APPR: JL 02/28/2017	AFTER PLATING
APPROVED: JAG 03/17/2017	3. INTERPRET DIM AND TOL PER
	ASME Y14.5M-2009
	USED ON MODEL
	AGUSTA
SCALE 1:1	DATE 1/12/2009
	SHEET 8 OF 12



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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
5		CH'D DIM WAS .04 IS .075 AND UPDATED BOM.	2/4/2013	BIM	SE
5A		-15 CH'S .075 DIMENSION TO CORRECT LAYER \$O IT IS VISIBLE ON DWG	6/10/2014	DJN	RJC
6	17-0040	-15 CH'D DIMS WAS Ø.167 IS Ø.17 THRU ALL, WAS .543 IS (.543), WAS .471 IS .47, WAS R.525 IS R.66, WAS R.236 IS R.24, WAS .075 IS .08. ADDED DIM .50.	2/13/2017	DPD	JAG



**UNDER REVIEW**

URF18-754 ML 18-06-21

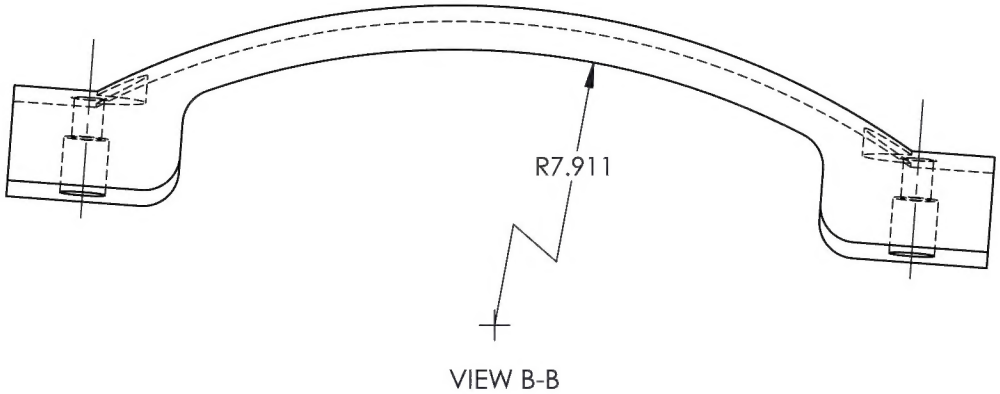
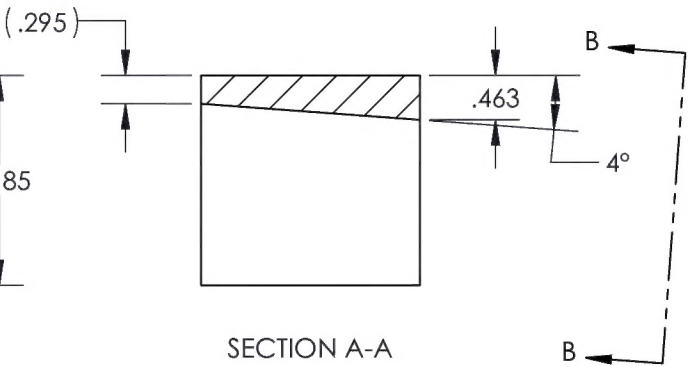
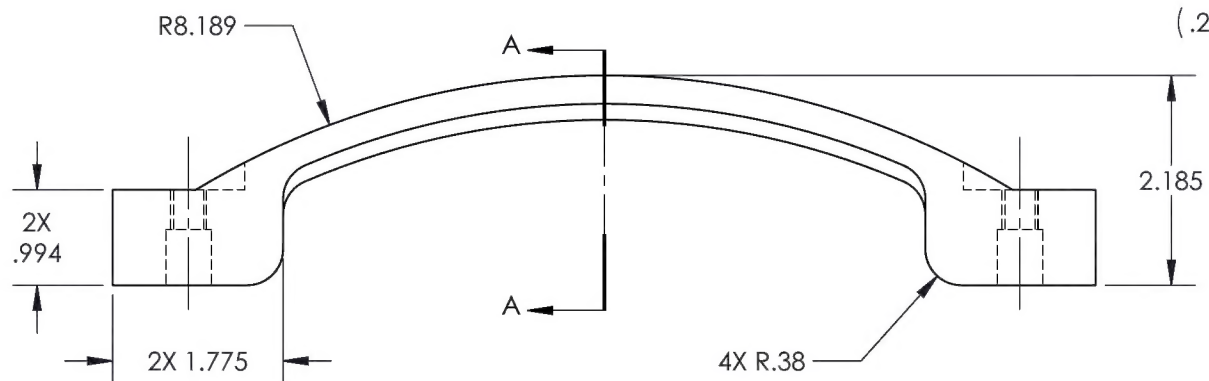
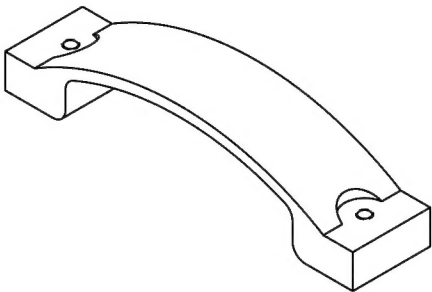
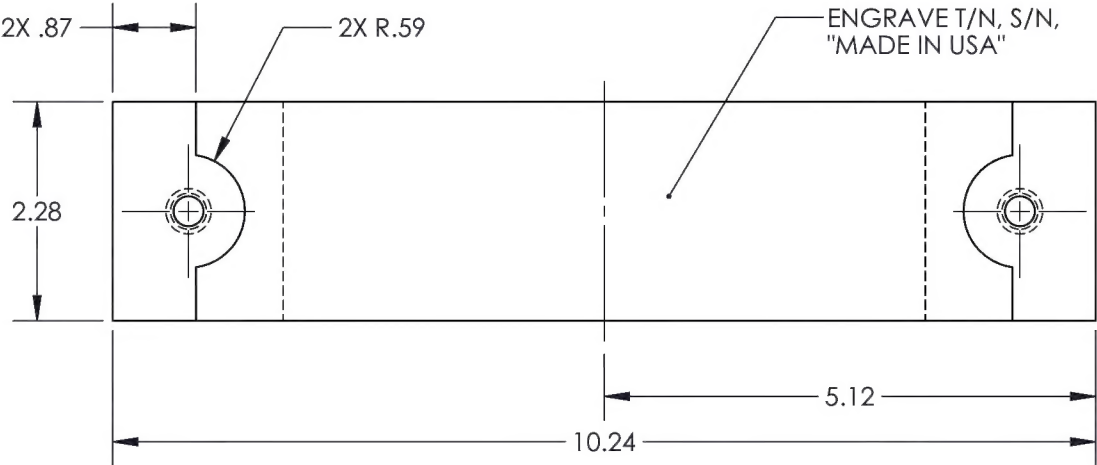
(-15)

TAB

<b>DART AEROSPACE</b>	
TITLE <b>M/R LEVER TENSION LINK TOOL</b>	
DWG NO. <b>RBW6205G12131-3G-15</b>	REV. <b>6</b>
MAT'L 304 S.S.	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT TREAT	.XXX ± .010 FRACTIONS ± 1/8
FINISH	.XX ± .03 ANGLES ± 1°
SPEC	.X ± .1 SURFACES = 125° ✓
DRAWN BY: MARTINEZ	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: RJC 02/13/2017	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: AA 02/28/2017	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: JL 02/28/2017	USED ON MODEL
APPROVED: JAG 03/17/2017	AGUSTA
SCALE 2:1	DATE 1/12/2009
SHEET 9 OF 12	

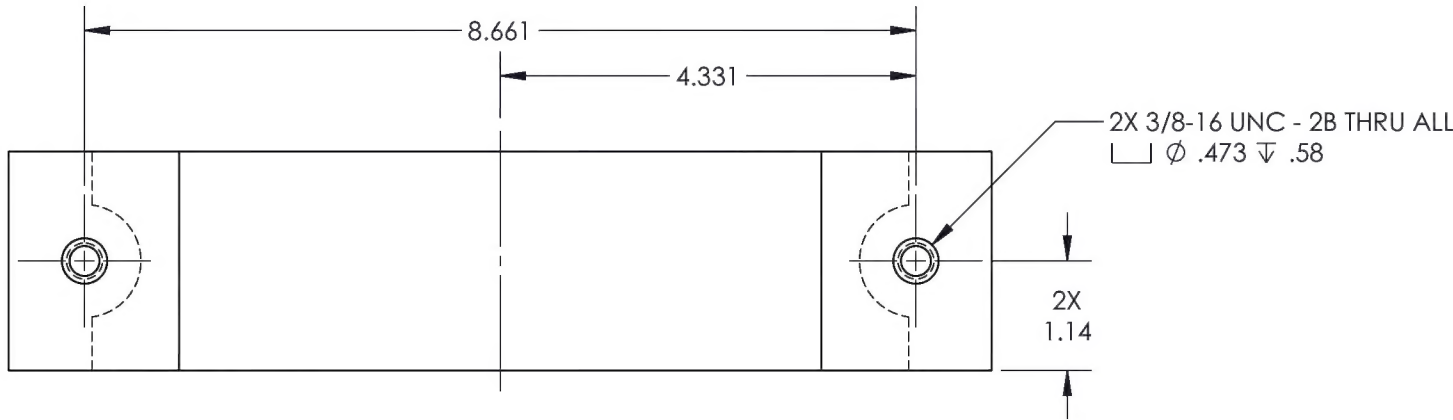
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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
6	17-0040	-17 CH'D DIMS WAS 2X R.588 IS 2X R.59, WAS 2X 4.331 IS 4.331, WAS .994 IS 2X .994, WAS 4X R.375 IS 4X R.38, WAS (.463) IS .463.	2/13/2017	DPD	JAG



**UNDER REVIEW**

URF18-754 ML 18-06-21



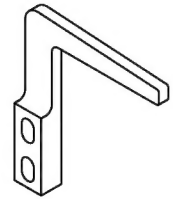
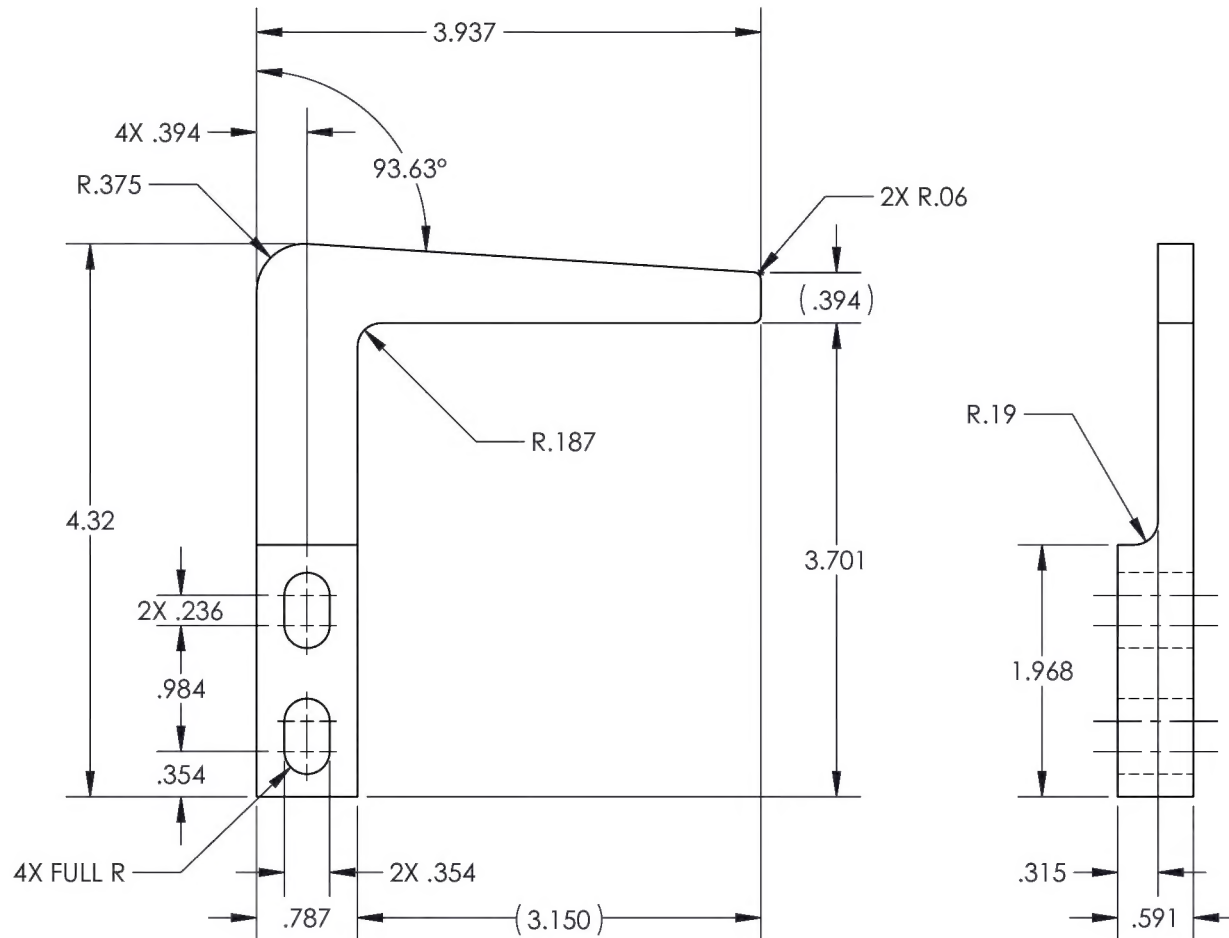
(-17)

TOP

DART AEROSPACE		
TITLE M/R LEVER TENSION LINK TOOL		
DWG NO. RBW6205G12131-3G-17	REV 6	
MAT'L 304 S.S.	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
HEAT TREAT	.XXX ± .005 FRACTIONS ± 1/8	
FINISH	.XX ± .01 ANGLES ± 5°	
SPEC	.X ± .1 SURFACES = 125✓	
DRAWN BY: MARTINEZ	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
CHECKED: RJC 02/13/2017	2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
OPPS APPR: AA 02/28/2017	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
QA APPR: JL 02/28/2017	USED ON MODEL	
APPROVED: JAG 03/17/2017	AGUSTA	
SCALE 1:2	DATE 1/12/2009	SHEET 10 OF 12

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
6	17-0040	-19 CH'D DIMS WAS 4.32 IS 4.32, WAS .394 IS 4X .394, WAS 3.150 IS (3.150), WAS R.188 IS R.19. DELETED DIM 2X Ø.354. ADDED DIMS 2X .354, 4X FULL R.	2/13/2017	DPD	JAG



**UNDER REVIEW**

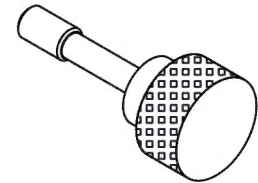
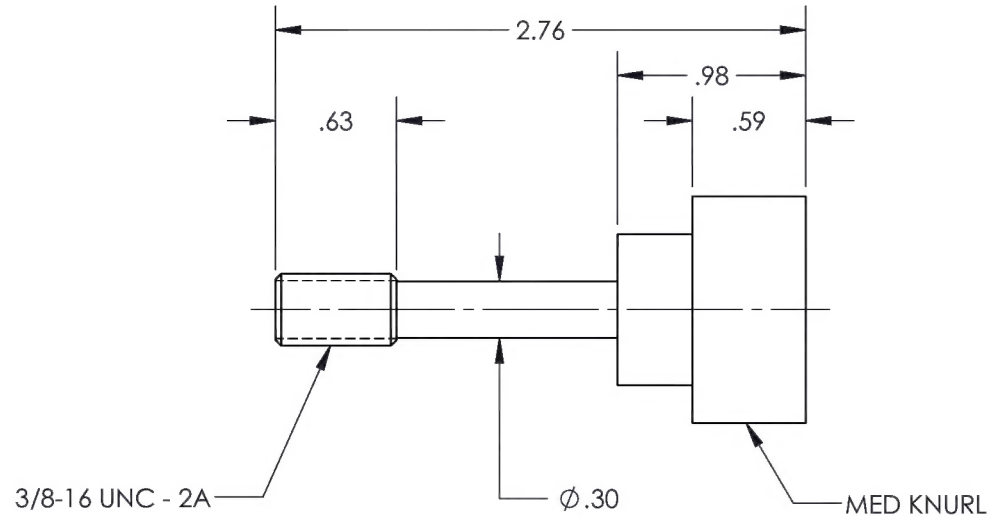
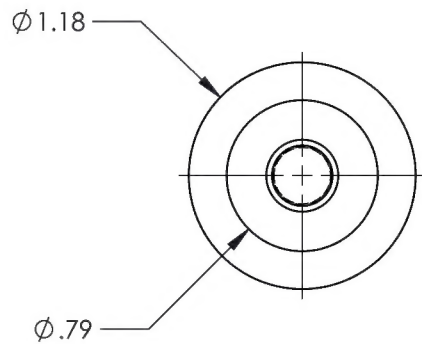
URF18-754 ML 18-06-21

(-19)  
FINGER

<b>DART AEROSPACE</b>	
TITLE <b>M/R LEVER TENSION LINK TOOL</b>	
DWG NO. <b>RBW6205G12131-3G-19</b>	REV <b>6</b>
MAT'L 304 S.S.	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT TREAT FINISH	.XXX ± .005 FRACTIONS ± 1/8
SPEC	.XX ± .01 ANGLES ± .5°
	.X ± .1 SURFACES = 125° ✓
DRAWN BY: MARTINEZ	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: RJC 02/13/2017	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: AA 02/28/2017	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: JL 02/28/2017	USED ON MODEL
APPROVED: JAG 03/17/2017	AGUSTA
SCALE 2:3	DATE 1/12/2009
SHEET 11 OF 12	

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
6	17-0040	-21 CH'D DIMS WAS Ø1.181 IS Ø1.18, WAS Ø.787 IS Ø.79, WAS Ø.295 IS Ø.30.	2/13/2017	DPD	JAG



**UNDER REVIEW**

URF18-754 ML 18-06-21

(-21)  
KNOB

<b>DART AEROSPACE</b>	
TITLE <b>M/R LEVER TENSION LINK TOOL</b>	
DWG NO. <b>RBW6205G12131-3G-21</b>	REV <b>6</b>
MAT'L 304 S.S.	UNLESS OTHERWISE SPECIFIED
HEAT TREAT	DIMENSIONS ARE IN INCHES
FINISH	.XXX ± .005 FRACTIONS ± 1/8
SPEC	.XX ± .01 ANGLES ± 5°
	.X ± .1 SURFACES = 125°
DRAWN BY: MARTINEZ	1. BREAK ALL SHARP EDGES
CHECKED: RJC 02/13/2017	.015 x 45° OR .015R
OPPS APPR: AA 02/28/2017	2. DIMENSIONAL LIMITS APPLY
QA APPR: JL 02/28/2017	AFTER PLATING
APPROVED: JAG 03/17/2017	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
SCALE 1:1	DATE 1/12/2009
SHEET 12 OF 12	